Alternative Synthesis of P-Chiral Phosphonite-Borane Complexes: Application to the Synthesis of Phostone–Phostone Dimers

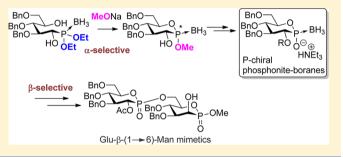
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Supporting Information

ABSTRACT: An improved strategy for the synthesis of Pchiral gluco- and manno-phosphonite-borane complexes is described on the basis of the addition of diethyl phosphoniteborane to a glucal-derived aldehyde, followed by a cyclization coupled with an ethyl/methyl exchange. This direct P(III) strategy facilitates the obtention of various P-chiral phosphonite-boranes, of which further coupling reactions are described leading to the selective synthesis of two phostone dimers.



INTRODUCTION

The central role of glycans in many biological processes¹ is widely recognized, and raises the possibility of their use as therapeutics. Indeed the ability of glycans, and particularly the β -glucans, to boost biological responses by eliciting natural defenses such as the production of reactive oxygen species and phytoallexins, or by the stimulation of macrophages, confers strong immunostimulating $^{1b-d}$ and antitumoral 1a effects on them. These activities are mediated by a wide range of patternrecognition receptors, of which the lectin family is the most important. Exploitation of these natural polymers requires easy, reproducible access to well-defined samples on a large scale. The heterogeneous nature of biological extracts and the associated problems of purification favor the development of alternative sources, namely, efficient and stereoselective chemical synthesis.² The realization of this potential, however, is limited in part by the difficulties inherent in glycan synthesis and most pertinently by the need for the repeated formation of glycosidic bonds with very high and predictable stereoselectivity and yield.³ Although enormous progress in glycosylation technology has been achieved in recent years,^{3c,4} including the use of automated polymer-supported methods, glycan synthesis remains a highly challenging task for all but a few classes. As such we have been led to consider the synthesis of glycan mimetics as a possible alternative. Conceptually, this strategy is analogous to the frequent use of a complex biologically active natural product as the inspiration for the design of a less complex but equally potent surrogate.⁵ The synthesis of glycan mimetics has been notably developed by Vasella and co-workers who described the preparation of oligomeric glycosyl acetylenes,⁶ but in more recent years the field has been dominated by "Click" chemistry methods." Another class of glycan-mimetics is based on the modification of the anomeric position and has been dominated by the

iminosugars in which the anomeric carbon is replaced by a nitrogen atom.⁸ Nevertheless, most glycan mimetics designed to date were intended as glycosidase inhibitors and not as novel surrogates for oligosaccharides, which is our current goal. Toward this end we have considered and have presented preliminary results for two mimetics of the glycosidic bond: (i) oligohydroxylamines⁹ and (ii) oligophostones¹⁰ (Figure 1).

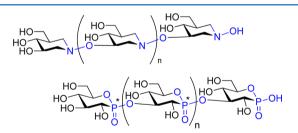


Figure 1. Oligohydroxylamines and oligophostones oligomers as glycan mimetics.

With regard to the synthesis of the oligophostones,^{11,12} we have directed our attention to the use of coupling methods functioning at the P(III) oxidation level in view of their well-known superiority over P(V)-based methods in the nucleotide field.¹³ In particular, we have focused our efforts on the use of the P-chiral phosphonite-boranes, air-stable analogues of the H-phosphinates,¹⁴ as phostone donors and have described methods for their stereoselective synthesis and for the formation of mimetics of three of the four major classes of glycosidic bond (1,2-*trans*-equatorial, 1,2-*trans*-axial, and 1,2-*cis*-equatorial; Figure 2).¹⁵ Continuing this theme, we present here

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an improved synthesis of the phosphonite-boranes and the synthesis of novel diphostones.

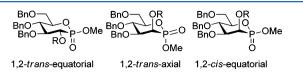
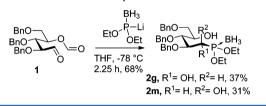


Figure 2. Three accessible classes of phostones.

RESULTS AND DISCUSSION

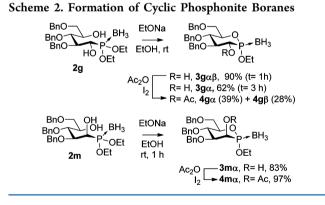
Gram scale reaction of the lithium salt of diethoxyphosphineborane¹⁶ with the glucal-derived aldehydo formate 1 in THF at -78 °C resulted in a 68% yield of the readily separable diols 2g and 2m with a dr of 45/55 favoring the glucoisomer (Scheme 1). Under the optimized conditions byproducts arising from the

Scheme 1. Reaction of Lithio Diethoxyphosphine-Borane with a Glucal-Derived Aldehyde



retention of a formate group and/or premature cyclization were present in only trace amounts after work up of the initial reaction mixture.

Base-catalyzed cyclization was performed with the aid of catalytic sodium ethoxide in ethanol and provided the α - or β -manno- or glucophosphonites from linear **2g** or **2m**, respectively (Scheme 2). Depending on the reaction time and

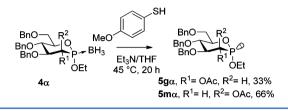


base concentration, the product **3g** was obtained as a mixture of two diastereoisomers in 90% yield. However, upon standing (3 h), this mixture equilibrates to the more stable α -isomer **3g** α , isolated as a single diastereoisomer in 62% yield.¹⁷ In a similar manner, the manno- precursor **2m** furnished the desired cyclized compound **3m** α as a single diastereoisomer in 83% yield. X-ray crystallographic analysis of **3g** α provided the anomeric stereochemistry (see the Supporting Information), and acetylation furnished the corresponding esters **4g** α , **4g** β and **4m** α in good yields.

De-ethylation of $4g\alpha$ or $4m\alpha$ to give the requisite phosphonite-boranes was attempted under the conditions known for methyl removal (PhSH, Et₃N)¹⁸ at the P(III)

level, albeit with no success and degradation of the substrate. The more nucleophilic 4-methoxythiophenate anion resulted unexpectedly in the total deborylation of the phosphonite-borane, yielding the two gluco- and manno- configurated P-chiral phosphonites $5g\alpha$ and $5m\alpha$ as air-stable compounds (Scheme 3).¹⁹ Classical conditions for the removal of a methyl

Scheme 3. Deborylation of an Ethyl Phosphonite Borane by Thiolate Anion



group at P(V) oxidation level involving the action of TMSBr^{11c} left the starting material unchanged. The use of sodium iodide in refluxing acetonitrile^{11d} was successful in partial deethylation, but was accompanied by deborylation and, more problematically, by the loss of the chiral information at the phosphorus atom.

The problematic de-ethylation step was circumvented by a transesterification to the corresponding methyl phosphoniteboranes (Table 1) and eventual known demethylation.¹⁰ The

	Table	1.	Cyclization	with	Concomitant	Ester	Exchange
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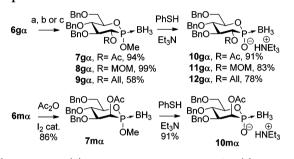
$2g \text{ or } 2m \xrightarrow{\text{MeONa}}_{\substack{\text{BnO}\\\text{HeOH}\\\text{rt, } 20 \text{ h}}} BnO \xrightarrow{\text{R}^{2}}_{\substack{\text{R}^{1}\\\text{P}}} BnO \xrightarrow{\text{B}}_{\substack{\text{BnO}\\\text{R}^{1}\\\text{OEt}}} BnO \xrightarrow{\text{R}^{2}}_{\substack{\text{BnO}\\\text{BnO}\\\text{R}^{1}\\\text{H}}} BnO \xrightarrow{\text{R}^{2}}_{\substack{\text{BnO}\\\text{BnO}\\\text{C}}} BH_{3} BnO \xrightarrow{\text{R}^{2}}_{\substack{\text{OEt}\\\text{OMe}}} BH_{3} BnO \xrightarrow{\text{OET}}_{\substack{\text{OET}\\\text{OMe}}} BH_{3} BnO \xrightarrow{\text{OET}}_{\substack{\text{OET}\\\text{OET}}} BH_{3} BnO \xrightarrow{\text{OET}}_{\text{O$
$6m\alpha$, R ¹ = H, R ² = OH, 83%
entry dep t (min) $3\alpha/6\alpha$
1 2g 15 100/0
2 2g 55 59/41
3 2g 105 47/53
4 2g 225 39/61
5 2m 15 75/25
6 2m 40 57/43
7 2m 105 35/65
8 2m 20 h 0/100

more direct formation of the methyl phosphonite-boranes by reaction of the aldehydo formate 1 with the lithium salt of dimethoxyphosphine-borane followed by cyclization was not attempted because of the unstable and pyrophoric nature of the necessary phosphine.²⁰ Cyclization of ethyl phosphoniteboranes 2g and 2m in methanol in the presence of sodium methoxide afforded the desired cyclic methyl phosphonates 6 (Table 1). Monitoring of this reaction with LC-MS revealed the relative kinetics of cyclization and equilibration to methyl phosphonites. For the glucoisomer 2g, the cyclization occurred very rapidly and was followed by slower transesterification of $3g\alpha$ to the methyl isomer $6g\alpha$. Consequently, under most conditions the product was obtained as a separable mixture of ethyl and methyl phosphonites, each in the form of a single α diastereoisomer. However, with more concentrated reaction conditions, it was possible to fully exchange the ethyl group to the methyl group, enabling isolation of $6g\alpha$ in 54% yield. For the mannoisomer, the cyclization took place very rapidly, and equilibration to the methyl phosphonate $6m\alpha$ was complete

after 20 h,²¹ providing the methyl phosphonite-borane **6m** α in 83% yield. Both compounds **6g** α and **6m** α were crystalline, and X-ray analysis confirmed the α -stereochemistry at phosphorus (see the Supporting Information).

The glucoconfigured methyl phosphonite-borane $6g\alpha$ was converted to the corresponding 2-*O*-acetyl, methoxymethyl, and allyl derivatives in 75, 99, and 58% yield, respectively, under standard conditions, and subsequent treatment with thiophenol and triethylamine¹⁸ furnished the three corresponding ammonium phosphonite-boranes **10g** α , **11g** α , and **12g** α in good yields (Scheme 4). In a similar manner, the mannoisomer

Scheme 4. Formation and Isolation of Ammonium Phosphonite-Boranes^{*a*}



 $^a(a)$ Ac2O, I2 cat. (b) NaHMDS, MOMCl, THF, 0 °C. (c) NaHMDS, AllBr, THF, 0 °C.

6mα was converted to the ammonium phosphonite-borane 10mα via acetylation and demethylation in 86 and 91% yield, respectively. Overall, the gluco- and manno-phosphonite-boranes 10gα and 10mα, whose spectral data agree fully with that of the samples prepared earlier by the original route,^{10,22} are obtained by this approach in only four steps (global yield 17–20%) from the aldehyde 1.

With an improved synthesis of the ammonium phosphoniteboranes 10-12 in hand, we briefly turned our attention to the influence of the 2-O-protecting group on coupling stereoselectivity and to the preparation of phostone dimers. The new strategy for the preparation of phosphonite-boranes presented here afforded the opportunity for the synthesis of 2-O-allyl and MOM-protected phosphonite-boranes and thus the chance to explore the influence of these protecting groups on coupling selectivity.²³ The reaction of the novel phosphonite-boranes 11ga and 12ga with alcohols 13 was investigated in the presence of BOPCl, 3-nitro-1,2,4-triazole (NT) or DMAP as the amine catalyst in various solvents (Table 2) and the α/β ratios of the coupled products were measured by ³¹P or ¹H NMR of the crude reaction mixtures. In some cases, to circumvent problems of partial deborylation of the products, the crude coupling reaction mixtures were treated with m-CPBA before isolation so as to afford the more stable P(V)oxidation state.²⁴ The MOM-protected compound showed moderate β -diastereoselectivity and reactivity with NT in THF and PhMe (Table 2, entries 1 and 2) but did not furnish any coupling product in CH₂Cl₂ (Table 2, entry 3). With the DMAP as the nucleophilic partner in THF and PhMe (Table 2, entries 4 and 5), the equatorial product $15g\beta$ predominates, corresponding to a preponderance of inversion in accordance with our previous findings in the 2-O-acetyl series.¹⁰ On the other hand, the DMAP/CH2Cl2 system furnished the axial compound as the major diastereoisomer $(15g\beta/15g\alpha: 1/1.7)$, thereby providing the first entry to this configuration in the

11go	$\sum_{P \in B \\ P \in O \\ \Theta \cup \Theta \\ HNEt_3 \\ x, R = Ac \\ x, R = MOM \\ x, R = All$	R'OÓMe E 13a, R= Bz 13b, R'= Bn 1.2 equiv	BnO nO BnO R'O R'O R'O X = BH ₃ 149, R= Ac, F 159, R= MON 169, R= All, F 17, R= Ac, X 18, R= MOM	R'O OMe R'= Bz A, R'= Bz R'= Bn = (=0)			
entry	R	amine/solvent	lpha/eta ratio	yield ^{a} (%)			
1	MOM	NT/THF	0.4/1	15			
2	MOM	NT/PhMe	0.2/1	28			
3	мом	NT/CH_2Cl_2	-	0			
4	MOM	DMAP/THF	0.1/1	45 ^b			
5	MOM	DMAP/PhMe	0/1	66 ^b			
6	MOM	DMAP/CH ₂ Cl ₂	1.7/1	62^{b}			
7	Ac	DMAP/CH ₂ Cl ₂	0.2/1	68 ^b			
8	All	NT/THF	0.6/1	ND^{c}			
9	All	DMAP/PhMe	0.2/1	ND^{c}			
10	All	DMAP/CH ₂ Cl ₂	2/1	ND^{c}			
^a Isolated yields. ${}^{b}\alpha/\beta$ ratio was measured after <i>m</i> -CPBA oxidation. ${}^{c}\alpha/\beta$							

Table 2. Influence of the 2-O-Protecting Group and

Reaction Conditions on Coupling Stereoselectivity

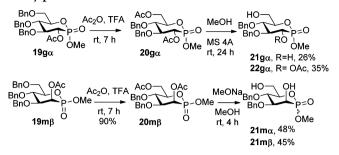
^{*a*}Isolated yields. ^{*b*} α/β ratio was measured after *m*-CPBA oxidation. ^{*c*} α/β ratio was measured by ³¹P NMR on the crude reaction mixture.

glucose series. To confirm this tendency, $10g\alpha$ was reacted with 13a in the DMAP/CH₂Cl₂ conditions, leading to the β adduct, and confirming the influence of the anchimeric assistance. With a 2-O-allyl ether $12g\alpha$, the β isomer $16g\beta$ was obtained as the major component under both NT/THF and DMAP/PhMe conditions (Table 2, entries 8 and 9). Gratifingly, however, the DMAP/CH₂Cl₂ system favored again the α -diastereoisomer $16g\alpha$ (Table 2, entry 10).

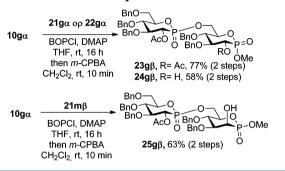
Turning to the synthesis of diphostones, the glucophostone $19g\alpha^{10}$ was selectively debenzylated at the 6-position with concomitant acetylation by the action of acetic anhydride in the presence of trifluoroacetic acid,²⁵ and exposure of the crude reaction mixture to molecular sieves²⁶ in methanol²⁷ furnished a separable mixture of mono- and di-deprotected compounds $21g\alpha$ and $22g\alpha$ in a 61% overall yield for both steps. In the same manner, the mannophostone $19m\beta^{10}$ was selectively debenzylated and acetylated at the 6-position to furnish the diacetate $20m\beta$ in 90% yield. In this case, epimerization at phosphorus could not be avoided during the deprotection by sodium methoxide, and we obtained a separable mixture of diols $21m\alpha$ and $21m\beta$ in 93% yield (Scheme 5).²⁸

The key coupling step was accomplished by reaction of the phosphonite-borane $10g\alpha$ with alcohol $22g\alpha$ under the conditions previously established, in the presence of BOPCI and DMAP in THF, affording the targeted dimer $23g\beta$ in 77% yield after *m*-CPBA oxidation. When diol $21g\alpha$ was employed as acceptor under the same conditions, the yield of diphostone $24g\beta$ dropped to a nevertheless respectable 58%. In both cases, coupling proceeded with complete β -stereoselectivity at phosphorus and, most notably, with total regioselectively for the 6-position of 21g-22g. In the same manner, reaction of $10g\alpha$ with diol $21m\beta$ furnished stereoselectively and regioselectively the mixed β - $(1\rightarrow 6)$ -gluco-mannophostone dimer $25g\beta$ in 63% yield (Scheme 6).

Scheme 5. Regioselective Monodebenzylation of Tri-Obenzylphostones



Scheme 6. Formation of Diphostones



CONCLUSION

In conclusion, we have established a novel strategy for the efficient synthesis of P-chiral phosphonite-boranes, which are key intermediates in the stereoselective synthesis of glycomimetics. This strategy is considerably shorter than our previous route and offers a la carte access to differently protected glucoand manno-*H*-phosphinates. The gluco-configured phosphonite-borane **10ga** was suscessfully engaged in the synthesis of β -(1 \rightarrow 6)-pseudodisaccharides **23–25** containing two phostone rings, potential mimetics of the Glu- β -(1 \rightarrow 6)-Glu and Glu- β -(1 \rightarrow 6)-Man disaccharides.

EXPERIMENTAL SECTION

General Information. Reactions were performed using oven-dried glassware under an atmosphere of argon. All separations were carried out under flash-chromatographic conditions on silica gel (prepacked column, 230-400 mesh) at medium pressure (20 psi). Reactions were monitored by thin-layer chromatography on silica gel plates (60 F₂₅₄ aluminum sheets), which were rendered visible by ultraviolet and/or spraying with phosphomolybdic acid (10%) in EtOH or vanillin (15%) + sulfuric acid (2.5%) in EtOH followed by heating. THF, CH₂Cl₂, DMF, MeOH and MTBE (i.e., methyl tert-butyl ether) were purchased at the highest commercial quality and used without further purification. Reagent-grade chemicals were obtained from diverse commercial suppliers and were used as received. ¹H NMR (500 or 300 MHz) and ${}^{13}\hat{C}$ NMR (125 or 75 MHz) spectra were recorded at 298 K. Chemical shifts are given in ppm (δ) and are referenced to the internal solvent signal or to TMS used as an internal standard. Multiplicities are declared as follows: s (singlet), brs (broad singlet), d (doublet), t (triplet), q (quadruplet), dd (doublet of doublet), ddd (doublet of doublet of doublet), dt (doublet of triplet), m (multiplet), AB = AB quartet, ABX = ABX system. Coupling constants J are given in Hz. Carbon multiplicities were determined by DEPT135 experiment. Diagnostic correlations were obtained by two-dimensional COSY, HSQC and HMBC experiments. Infrared spectra (IR) were recorded on a FT-IR system and the data are reported in reciprocal centimeters (cm⁻¹). $[\alpha]^{t} ({}^{\circ}{}^{\circ}{}^{\circ}{}_{D}$ is expressed in deg cm³ g⁻¹ dm⁻¹, and c is expressed in g/100 cm³. Melting points were recorded in open

capillary tubes and are uncorrected. High resolution mass spectra (HRMS) were determined by electrospray ionization (ESI).

Diethyl ((1R,2S,3R,4R)-2,3,5-tris(benzyloxy)-1,4-dihydroxypentyl)phosphonite-borane 2m and Diethyl ((15,25,3R,4R)-2,3,5-tris(benzyloxy)-1,4-dihydroxypentyl)phosphonite-borane 2g. To a solution of diethoxyphosphine-borane (4.08 g, 30 mmol) in THF (40 mL) at -78 °C under an argon atmosphere was added dropwise n-BuLi (17.5 mL, 25 mmol, 1.43 M solution in hexane) over 30 min. The resulting solution was stirred for 30 min, and the addition of the solution of aldehyde 1 (4.48 g, 10 mmol) in THF (30 mL) was performed dropwise over a 45 min period. The resulting solution was stirred for 1 h 30 min at -78 °C, quenched by addition of an aqueous solution of HCl (2 M), and extracted twice by methyl tert-butylether (MTBE). The combined organic layers were washed by brine, dried over MgSO4, filtered and concentrated under a vacuum. The crude mixture was purified by chromatography on silica gel (eluent: EtOAc/heptane, 1/4), yielding the two diastereoisomers 2m (1.70 g, 3.06 mmol, 31%) and 2g (2.07 g, 3.72 mmol, 37%) as colorless oils. Data for **2m**: $R_f = 0.15$ (EtOAc/heptane, 1:4); $[\alpha]^{24}_{D} =$ +0.22 (c 1.4, CHCl₃); IR (neat) ν_{max} 3428, 3031, 2982, 2906, 2869, 2392, 1497, 1454, 1391, 1363, 1069, 1026 cm⁻¹; ¹H NMR (300 MHz, CDCl₃) δ 7.39–7.25 (m, 15H), 4.70 (d, J = 11.2 Hz, 1H), 4.65 (d, J = 10.8 Hz, 1H), 4.61 (d, J = 10.9 Hz, 1H), 4.55 (d, J = 11.2 Hz, 1H), 4.53 (d, J = 11.9 Hz, 1H), 4.48 (d, J = 11.8 Hz, 1H), 4.29 (t, J = 6.1 Hz, 1H), 4.20-4.01 (m, 7H), 3.64-3.55 (m, 2H), 1.30 (t, J = 7.1 Hz, 3H), 1.22 (t, J = 7.1 Hz, 3H), 1.16–0.00 (br s, 3H); ¹³C NMR (75.5 MHz, CDCl₃) δ 138.0 (C_a), 137.6 (C_a), 137.5 (C_q), 128.7 (2× CH), 128.6 (2× CH), 128.6 (2× CH), 128.5 (2× CH), 128.4 (CH), 128.2 (3× CH), 128.0 (CH), 79.4 (d, J = 4.4 Hz, CH), 76.4 (d, J = 11.0 Hz, CH), 73.7 (CH₂), 73.2 (CH₂), 72.6 (CH₂), 71.4 (d, J = 63.1 Hz, CH), 71.2 (CH₂), 70.3 (CH), 64.3 (CH₂), 64.2 (CH₂), 16.7 (d, J = 5.5 Hz, CH₃), 16.6 (d, J = 5.5 Hz, CH₃). ³¹P NMR (122 MHz, CDCl₃) δ 140.0–139.0 (m); HRMS (ESI-TOF) calcd for $C_{30}H_{42}BO_7PNa$ [M + Na]⁺ 579.2659, found 579.2665. Data for 2g: $R_f = 0.13$ (EtOAc/ heptane, 1:4); $[\alpha]^{24}_{D} = +1.63$ (c 1.0, CHCl₃); IR (neat) ν_{max} 3507, 3031, 2982, 2906, 2868, 2384, 1454, 1391, 1363, 1071, 1022 cm⁻¹; ¹H NMR (300 MHz, CDCl₃) δ 7.36-7.25 (m, 13H), 7.23-7.17 (m, 2H), 4.70 (s, 2H), 4.57 (d, J = 11.2 Hz, 1H), 4.56 (d, J = 12.0 Hz, 1H), 4.48 (d, J = 11.9 Hz, 1H), 4.43 (d, J = 11.2 Hz, 1H), 4.24 (dd, J = 1.1 and)4.0 Hz, 1H), 4.22-4.01 (m, 6H), 3.75 (ddd, J = 2.1 and 5.0 and 7.3 Hz, 1H) 3.70–3.58 (m, 2H), 1.30 (t, J = 7.1 Hz, 3H), 1.26 (t, J = 7.1 Hz, 3H), 1.20–(–0.15) (br s, 3H); ¹³C NMR (75 MHz, CDCl₃) δ 138.2 (C_q), 137.8 (C_q), 137.6 (C_q), 128.6 (6× CH), 128.4 (3× CH), 128.2 (CH), 128.1 (CH), 128.0 (3× CH), 127.9 (CH), 77.0 (d, J = 11.5 Hz, CH), 76.2 (d, J = 6.6 Hz, CH), 74.1 (CH₂), 73.6 (2× CH₂), 71.7 (CH), 71.1 (CH₂), 70.1 (d, J = 62.6 Hz, CH), 64.3 (d, J = 4.9 Hz, CH_2), 64.2 (d, J = 5.5 Hz, CH_2), 16.7 (d, J = 5.5 Hz, CH_3), 16.6 (d, J =5.5 Hz, CH₃). ³¹P NMR (122 MHz, CDCl₃) δ 140.5–138.5 (m); HRMS (ESI-TOF) calcd for $C_{30}H_{42}BO_7PNa [M + Na]^+$ 579.2659, found 579.2683

(2S,3S,4S,5S,6R)-2-Boranyl-4,5-bis(benzyloxy)-6-((benzyloxy)methyl)-2-ethoxy-1,2-oxaphosphinan-3-ol 3ga. To a solution of phosphonate 2g (380 mg, 0.68 mmol) in dry EtOH (3 mL) was added EtONa (10 wt % solution in EtOH, 3 drops). The resulting solution was stirred at room temperature for 1 h. Dowex H⁺ was then added, and the mixture was further stirred for 10 min, filtered, and evaporated under a vacuum. The crude mixture was purified by column chromatography on silica gel (eluent: EtOAc/heptane, 1:4), yielding the product as an unseparable mixture of two diastereoisomers $3g\alpha\beta$ (313 mg, 0.61 mmol, 90%). Pure $3g\alpha$ was obtained when the reaction was performed in similar manner from 2g (60 mg, 0.108 mmol) during 3 h, furnishing $3g\alpha$ (34 mg, 0.067 mmol, 62%): $R_f =$ 0.32 (EtOAc/heptane, 1:2); mp 85.7–86.5 °C; $[\alpha]^{23}_{D}$ = +68.2 (c 1.0, CHCl₃); IR (neat) $\nu_{\rm max}$ 3479, 3031, 2983, 2908, 2869, 2397, 1454, 1361, 1106, 1057, 1026, 962, 734, 696 cm⁻¹; ¹H NMR (500 MHz, $CDCl_3$) δ 7.37–7.26 (m, 13H), 7.20–7.13 (m, 2H), 4.92 (d, J = 11.2 Hz, 1H), 4.84 (d, J = 10.6 Hz, 1H), 4.84 (d, J = 11.2 Hz, 1H), 4.62 (d, J = 12.0 Hz, 1H, 4.60 (d, J = 10.6 Hz, 1H), 4.54 (d, J = 12.0 Hz, 1H), 4.26-4.16 (m, 3H), 3.98-3.89 (m, 2H), 3.84 (dd, J = 3.5 and 11.2 Hz, 1H), 3.76 (t, J = 9.6 Hz, 1H), 3.73 (dd, J = 1.9 and 11.3 Hz, 1H), 1.34

(t, J = 7.1 Hz, 3H), 0.98–0.13 (br s, 3H); ¹³C NMR (75 MHz, CDCl₃) δ 138.3 (C_q), 137.9 (C_q), 137.8 (C_q), 128.8 (2× CH), 128.7 (2× CH), 128.6 (2× CH), 128.2 (2× CH), 128.2 (2× CH), 128.1 (2× CH), 128.0 (2× CH), 128.0 (CH), 82.9 (d, J = 1.1 Hz, CH), 77.5 (CH), 76.7 (d, J = 11.0 Hz, CH), 76.4 (CH₂), 75.8 (CH₂), 73.9 (CH₂), 71.7 (d, J = 58.7 Hz, CH), 68.9 (d, J = 7.3 Hz, CH₂), 65.4 (d, J = 2.7 Hz, CH₂), 16.8 (d, J = 4.6 Hz, CH₃). ³¹P NMR (122 MHz, CDCl₃) δ 132.0 (br s); HRMS (ESI-TOF) calcd for C₂₈H₃₆BNaO₆P [M + Na]⁺ 533.2240, found 533.2221.

(2S,3R,4S,5S,6R)-2-Boranyl-4,5-bis(benzyloxy)-6-((benzyloxy)methyl)-2-ethoxy-1,2-oxaphosphinan-3-ol 3ga. To a solution of phosphonate 2m (330 mg, 0.59 mmol) in dry EtOH (2.5 mL) was added EtONa (10 wt % solution in EtOH, 3 drops). The resulting solution was stirred at room temperature for 1 h. Dowex H⁺ was then added, and the mixture was further stirred for 10 min, filtered, and evaporated under a vacuum. The crude mixture was purified by column chromatography on silica gel (eluent: EtOAc/heptane, 1:4), yielding the product $3g\alpha$ as a colorless solid (250 mg, 0.49 mmol, 83%): $R_f = 0.32$ (EtOAc/heptane, 1:2); $[\alpha]^{23}_{D} = +38.8$ (c 1.0, CHCl₃); IR (neat) ν_{max} 3345, 3064, 3031, 2906, 2869, 2396, 1454, 1364, 1094, 1025, 967 cm⁻¹; ¹H NMR (500 MHz, CDCl₃) δ 7.37–7.26 (m, 13H), 7.20-7.15 (m, 2H), 4.86 (d, J = 10.6 Hz, 1H), 4.71 (s, 2H), 4.64 (d, J= 12.1 Hz, 1H), 4.56 (d, J = 12.1 Hz, 1H), 4.55 (d, J = 10.6 Hz, 1H),4.20-4.10 (m, 4H), 4.04 (t, J = 9.5 Hz, 1H), 4.02 (dd, J = 2.8 and 9.3 Hz, 1H), 3.82 (dd, J = 4.3 and 11.2 Hz, 1H), 3.82 (dd, J = 1.6 and 11.2 Hz, 1H), 2.84–2.19 (br s, 1H), 1.29 (t, J = 6.9 Hz, 3H), 0.98–0.13 (br s, 3H); ¹³C NMR (75 MHz, CDCl₃) δ 138.1 (C_q), 137.9 (C_q), 137.5 (C_{a}) , 128.8 (2× CH), 128.6 (2× CH), 128.6 (2× CH), 128.3 (CH), 128.3 (2× CH), 128.2 (2× CH), 128.1 (CH), 128.0 (2× CH), 127.9 (CH), 80.0 (d, J = 1.8 Hz, CH), 77.7 (d, J = 11.0 Hz, CH), 76.0 (CH₂), 73.8 (CH₂), 73.5 (d, J = 3.7 Hz, CH), 72.6 (CH₂), 69.3 (d, J = 7.3 Hz, CH₂), 67.2 (d, J = 62.3 Hz, CH), 64.7 (d, J = 3.7 Hz, CH₂), 16.7 (d, I = 4.6 Hz, CH₂). ³¹P NMR (122 MHz, CDCl₂) δ 133.4 (br s); HRMS (ESI-TOF) calcd for C₂₈H₄₀BNO₆P [M + NH₄]⁺ 528.2686, found 528.2664.

(2S,3S,4S,5S,6R)-2-Boranyl-4,5-bis(benzyloxy)-6-((benzyloxy)methyl)-2-ethoxy-1,2-oxaphosphinan-3-yl acetate $4g\alpha$ and (2R,3S,4S,5S,6R)-2-Borane-4,5-bis(benzyloxy)-6-((benzyloxy)methyl)-2-ethoxy-1,2-oxaphosphinan-3-yl acetate $4g\beta$. To a mixture of both diastereoisomers $3g\alpha$ and $3g\beta$ (300 mg, 0.588 mmol) in Ac₂O (2 mL) was added a catalytic amount of I_2 (10 mg). The resulting mixture was stirred at room temperature for 6 h. It was then quenched by careful addition of saturated aqueous NaHCO3 and stirred for 30 min. The mixture was then extracted twice by EtOAc. Combined organic layers were washed by brine, dried over MgSO4, filtered and concentrated under a vacuum. The crude mixture was purified by chromatography on silica gel (eluent: EtOAc/heptane, 1/ 3), yielding the two diastereoisomers $4g\beta$ (89 mg, 0.165 mmol, 28%) and $4g\alpha$ (122 mg, 0.23 mmol, 39%) as colorless oils. Data for $4g\beta$: R_f = 0.44 (EtOAc/heptane, 1:2); $[\alpha]^{24}_{D}$ = +51.6 (c 1.0, CHCl₃); IR (neat) $\nu_{\rm max}$ 3064, 3031, 2925, 2870, 2398, 1750, 1454, 1368, 1219, 1054, 1025, 971 cm⁻¹; ¹H NMR (300 MHz, CDCl₃) δ 7.40-7.25 (m, 13H), 7.20–7.15 (m, 2H), 5.35 (dd, J = 8.5 and 8.9 Hz, 1H), 4.85 (d, J = 11.7 Hz, 1H), 4.84 (d, J = 11.5 Hz, 1H), 4.74 (d, J = 11.5 Hz, 1H), 4.61 (d, J = 12.0 Hz, 1H), 4.61 (d, J = 10.7 Hz, 1H), 4.53 (d, J = 12.0 Hz, 1H), 4.29-4.11 (m, 3H), 4.05 (dt, J = 2.6 and 9.2 Hz, 1H), 4.00 (t, J = 9.4 Hz, 1H), 3.86 (dt, J = 2.7 and 11.0 Hz, 1H), 3.75 (dd, J = 2.1 and 11.1 Hz, 1H), 2.05 (s, 3H), 1.31 (t, J = 7.2 Hz, 3H), 1.00-(-0.13) (br s, 3H); ¹³C NMR (75 MHz, CDCl₃) δ 169.8 (d, J = 2.7Hz, C_q), 138.0 (C_q), 137.9 (C_q), 137.8 (C_q), 128.7 (6× CH), 128.2 (CH), 128.1 (2× CH), 128.1 (2× CH), 127.9 (2× CH), 127.8 (2× CH), 82.2 (d, J = 11.0 Hz, CH), 76.9 (d, J = 5.5 Hz, CH), 76.9 (d, J = 1.6 Hz, CH), 75.7 (CH₂), 75.7 (CH₂), 73.8 (CH₂), 71.8 (d, J = 50.0 Hz, CH), 68.8 (d, J = 7.1 Hz, CH₂), 65.0 (d, J = 5.5 Hz, CH₂), 20.8 (CH₃), 16.5 (d, I = 5.5 Hz, CH₃). ³¹P NMR (122 MHz, CDCl₃) δ 140.1–137.3 (m); HRMS (ESI-TOF) calcd for $C_{30}H_{42}BNO_7P$ [M + NH_4]⁺ 570.2792, found 570.2784. Data for $4g\alpha$: $R_f = 0.26$ (EtOAc/ heptane, 1:3); $[\alpha]_{D}^{24} = +94.2$ (c 1.2, CHCl₃); IR (neat) ν_{max} 3064, 3031, 2936, 2870, 2400, 1760, 1454, 1368, 1215, 1054, 1025, 977 cm⁻¹; ¹H NMR (300 MHz, CDCl₃) δ 7.40–7.22 (m, 13H), 7.20–7.10

(m, 2H), 5.46 (dd, J = 9.1 and 10.5 Hz, 1H), 4.87 (d, J = 11.2 Hz, 1H), 4.83 (d, J = 10.6 Hz, 1H), 4.70 (d, J = 11.4 Hz, 1H), 4.65 (d, J = 12.1 Hz, 1H), 4.61 (d, J = 10.6 Hz, 1H), 4.57 (d, J = 12.1 Hz, 1H), 4.32–4.16 (m, 3H), 4.09 (dt, J = 2.4 and 10.4 Hz, 1H), 3.89 (t, J = 9.7 Hz, 1H), 3.87 (dd, J = 5.2 and 11.5 Hz, 1H), 3.76 (dd, J = 1.9 and 12.2 Hz, 1H), 2.00 (s, 3H), 1.34 (t, J = 7.1 Hz, 3H), 1.00–(–0.13) (br s, 3H); ¹³C NMR (75 MHz, CDCl₃) δ 169.1 (d, J = 3.3 Hz, C_q), 138.1 (C_q), 137.9 (C_q), 137.6 (C_q), 128.7 (2× CH), 128.6 (5× CH), 128.2 (2× CH), 128.0 (2× CH), 128.0 (2× CH), 127.7 (2× CH), 80.9 (CH), 77.8 (CH), 76.9 (d, J = 11.0 Hz, CH), 76.1 (CH₂), 75.9 (CH₂), 73.8 (CH₂), 70.1 (d, J = 57.1 Hz, CH), 68.7 (d, J = 7.7 Hz, CH₂), 65.3 (d, J = 2.2 Hz, CH₂), 20.6 (CH₃), 16.7 (d, J = 4.4 Hz, CH₃). ³¹P NMR (122 MHz, CDCl₃) δ 131.7–129.8 (m); HRMS (ESI-TOF) calcd for C₃₀H₄₂BNO₇P [M + NH₄]⁺ 570.2792, found 570.2784.

(2S,3R,4S,5S,6R)-2-Boranyl-4,5-bis(benzyloxy)-6-((benzyloxy)methyl)-2-ethoxy-1,2-oxaphosphinan-3-yl acetate $4m\alpha$. To a solution of alcohol $3m\alpha$ (23 mg, 0.045 mmol) in Ac₂O (1 mL) was added a catalytic amount of I_2 (1 mg). The resulting mixture was stirred at room temperature for 24 h. It was then quenched by careful addition of saturated aqueous NaHCO₃ and stirred for 30 min. The mixture was then extracted twice by EtOAc. Combined organic layers were washed by brine, dried over MgSO4, filtered and concentrated under a vacuum, yielding the acetate $4m\alpha$ (24 mg, 0.0435 mmol, 97%): $R_f = 0.29$ (EtOAc/heptane, 1:3); $[\alpha]^{24}_{D} = +4.7$ (c 1.9, CHCl₃); IR (neat) ν_{max} 3064, 3031, 2934, 2405, 1753, 1497, 1454, 1368, 1216, 1095, 1052, 1021, 967 cm⁻¹; ¹H NMR (300 MHz, $CDCl_3$) δ 7.39–7.28 (m, 13H), 7.23–7.16 (m, 2H), 5.79 (t, J = 2.9 Hz, 1H), 4.90 (d, J = 10.5 Hz, 1H), 4.77 (d, J = 10.9 Hz, 1H), 4.70 (d, *J* = 12.1 Hz, 1H), 4.60 (d, *J* = 12.1 Hz, 1H), 4.56 (d, *J* = 10.8 Hz, 1H), 4.55 (d, J = 11.0 Hz, 1H), 4.28-4.15 (m, 3H), 4.12 (dd, J = 3.1 and 9.6 Hz, 1H), 4.00 (t, J = 9.8 Hz, 1H), 3.91 (dd, J = 3.8 and 10.9 Hz, 1H), 3.79 (dd, J = 1.7 and 11.3 Hz, 1H), 2.21 (s, 3H), 1.34 (t, J = 7.1 Hz, 3H), 1.09–(–0.10) (br s, 3H); ¹³C NMR (75 MHz, CDCl₃) δ 169.9 (d, J = 3.7 Hz, C_q), 138.2 (C_q), 137.9 (C_q), 137.4 (C_q), 128.7 (2× CH), 128.6 (2× CH), 128.6 (2× CH), 128.5 (2× CH), 128.3 (CH), 128.2 (CH), 128.0 (2× CH), 127.9 (CH), 78.4 (CH), 77.9 (d, I = 11.9 Hz, CH), 76.0 (CH₂), 73.9 (d, I = 3.7 Hz, CH), 73.8 (CH₂), 72.0 (CH₂), 69.3 (d, J = 7.3 Hz, CH₂), 66.2 (d, J = 63.2 Hz, CH), 65.1 $(d, J = 2.7 \text{ Hz}, \text{CH}_2), 21.0 (\text{CH}_3), 16.7 (d, J = 4.6 \text{ Hz}, \text{CH}_3).$ ³¹P NMR (122 MHz, CDCl₃) & 133.8-130.0 (m); HRMS (ESI-TOF) calcd for $C_{30}H_{42}BNO_7P [M + NH_4]^+$ 570.2792, found 570.2787.

(2S,3S,4S,5S,6R)-4,5-Bis(benzyloxy)-6-((benzyloxy)methyl)-**2-ethoxy-1,2-oxaphosphinan-3-yl acetate 5g** α . To a solution of phosphonite-borane $4g\alpha$ (120 mg, 0.21 mmol) in THF (2 mL) was added Et₃N (603 μ L, 4.35 mmol) and thiophenol (609 mg, 4.35 mmol). The resulting solution was stirred at $\bar{45}$ °C for 20 h. It was then concentrated under a vacuum and purified by column chromatography on silica gel (eluent: EtOAc/heptane, 1:7), yielding the phosphonite $5g\alpha$ as a colorless oil (68 mg, 0.07 mmol, 33%): $R_f =$ 0.30 (EtOAc/heptane, 1:3); $[\alpha]^{24}_{D} = +184.0$ (c 0.3, CHCl₃); IR (neat) $\nu_{\rm max}$ 3032, 2929, 1744, 1454, 1369, 1230, 1089, 1043 cm⁻¹; ¹H NMR (300 MHz, CDCl₃) δ 7.39-7.20 (m, 13H), 7.20-7.10 (m, 2H), 4.99 (dd, J = 10.4 and 25.6 Hz, 1H), 4.83 (d, J = 11.3 Hz, 1H), 4.82 (d, J = 10.5 Hz, 1H), 4.72 (d, J = 11.3 Hz, 1H), 4.64 (d, J = 12.2 Hz, 1H), 4.54 (d, J = 11.8 Hz, 2H), 4.28-4.19 (m, 1H), 4.15 (t, J = 10.3 Hz, 1H), 4.04–3.91 (m, 2H), 3.84 (dd, J = 3.7 and 10.8 Hz, 1H), 3.75 (t, J = 9.6 Hz, 1H), 3.68 (dd, J = 2.0 and 10.5 Hz, 1H), 2.00 (s, 3H), 1.28 (t, J = 6.9 Hz, 3H); ¹³C NMR (75 MHz, CDCl₃) δ 170.3 (d, J = 3.7Hz, C_q), 138.8 (C_q), 138.2 (2× C_q), 128.6 (2× CH), 128.6 (3× CH), 128.5 (2× CH), 128.2 (2× CH), 128.0 (2× CH), 127.8 (CH), 127.7 (CH), 127.7 (2× CH), 81.0 (CH), 78.4 (CH), 75,9 (CH₂), 75.7 (CH₂), 74.8 (d, J = 114.2 Hz, CH), 73.9 (CH), 73.7 (CH), 65.9 (d, J = 22 Hz, CH₂), 20.9 (CH₃), 17.6 (d, J = 5.5 Hz, CH₃). ³¹P NMR (122 MHz, CDCl₃) δ 145.5; HRMS (ESI-TOF) calcd for C₃₀H₃₆PO₇ [M + H]⁺ 539.2199, found 539.2141.

(25,3*R*,45,55,6*R*)-4,5-Bis(benzyloxy)-6-((benzyloxy)methyl)-2-ethoxy-1,2-oxaphosphinan-3-yl acetate 5m α . To a solution of phosphonite-borane 4m α (143 mg, 0.26 mmol) in THF (2.5 mL) was added Et₃N (720 μ L, 5.18 mmol) and thiophenol (725 mg, 5.18 mmol). The resulting solution was stirred at 45 °C for 20 h. It was

then concentrated under a vacuum and purified by column chromatography on silica gel (eluent: EtOAc/heptane, 1:7), yielding the phosphonite $5m\alpha$ as a colorless oil (93 mg, 0.173 mmol, 66%): R_{f} = 0.33 (EtOAc/heptane, 1:3); $[\alpha]^{24}_{D}$ = +24.3 (c 0.8, CHCl₃); IR (neat) $\nu_{\rm max}$ 3031, 2929, 2893, 1743, 1454, 1368, 1228, 1093, 1040 cm⁻¹; ¹H NMR (300 MHz, CDCl₃) δ 7.41–7.23 (m, 13H), 7.19–7.10 (m, 2H), 5.42 (dd, J = 3.3 and 15.2 Hz, 1H), 4.86 (d, J = 10.5 Hz, 1H), 4.71 (d, J = 11.0 Hz, 1H), 4.68 (d, J = 12.2 Hz, 1H), 4.56 (d, J = 12.2 Hz, 1H), 4.51 (d, J = 11.0 Hz, 1H), 4.49 (d, J = 10.5 Hz, 1H), 4.25-4.16 (m, 1H), 4.12 (dd, J = 3.4 and 9.6 Hz, 1H), 4.01-4.82 (m, 4H), 3.71 (dd, J = 1.9 and 10.9 Hz, 1H), 2.19 (s, 3H), 1.26 (t, J = 7.0 Hz, 3H); ¹³C NMR (75 MHz, CDCl₃) δ 170.7 (d, J = 2.2 Hz, C_a), 138.5 (C_q), 138.4 (C_q), 138.2 (C_q), 128.5 (6× CH), 128.3 (2× CH), 128.2 (2× CH), 128.0 (2× CH), 127.9 (CH), 127.8 (CH), 127.7 (CH), 79.0 (CH), 75.8 (CH₂), 75.0 (d, J = 7.7 Hz, CH), 74.7 (d, J = 4.9 Hz, CH), 73.7 (CH₂), 71.9 (CH), 71.8 (CH₂), 70.1 (d, J = 3.3 Hz, CH₂), 65.6 $(d, J = 20.9 \text{ Hz}, \text{CH}_2), 21.3 (\text{CH}_3), 17.4 (d, J = 6.0 \text{ Hz}, \text{CH}_3).$ ³¹P NMR (122 MHz, CDCl₃) δ 146.5; HRMS (ESI-TOF) calcd for $C_{30}H_{36}PO_7 [M + H]^+$ 539.2199, found 539.2189.

(2S,3S,4S,5S,6R)-2-Boranyl-4,5-bis(benzyloxy)-6-((benzyloxy)methyl)-2-methoxy-1,2-oxaphosphinan-3-ol $6g\alpha$. To a solution of phosphonate 2g (542 mg, 0.9759 mmol) in dry MeOH (7 mL) was added MeONa (25 wt % solution in MeOH, 30 drops). The resulting solution was stirred at room temperature overnight. Dowex H⁺ was then added, and the mixture was further stirred for 10 min, filtered, and evaporated under a vacuum. The crude mixture was purified on silica gel (eluent: EtOAc/heptane 1:2), vielding the product 6gα as a colorless oil (260 mg, 0.52 mmol, 54%): mp 85.2-87.0 °C; $[\alpha]^{23}_{D}$ = +74.6 (c 1.5, CHCl₃); IR (neat) ν_{max} 3490, 3064, 3031, 2921, 2869, 2398, 1454, 1361, 1106, 1056, 1026, 973, 736, 697 cm⁻¹; ¹H NMR (300 MHz, CDCl₃) δ 7.38–7.25 (m, 13H), 7.20–7.11 (m, 2H), 4.91 (d, J = 11.1 Hz, 1H), 4.84 (d, J = 10.5 Hz, 1H), 4.82 (d, I = 11.1 Hz, 1H, 4.62 (d, I = 11.9 Hz, 1H), 4.60 (d, I = 10.5 Hz, 1H), 4.54 (d, J = 12.1 Hz, 1H), 4.22–4.13 (m, 1H), 3.99–3.89 (m, 2H), 3.87–3.79 (m, 1H), 3.83 (d, J = 10.9 Hz, 3H), 3.79–3.69 (m, 2H), 2.49–2.05 (br s, 1H), 1.22–(-0.08) (m, 3H); ¹³C NMR (75 MHz, CDCl₃) δ 138.2 (C_q), 137.9 (C_q), 137.8 (C_q), 128.8 (2× CH), 128.7 (2× CH), 128.7 (2× CH), 128.7 (2× CH), 128.2 (CH), 128.2 (CH), 128.1 (3× CH), 128.0 (2× CH), 128.0 (2× CH), 82.9 (d, J = 1.6 Hz, CH), 77.4 (CH), 76.7 (CH), 76.4 (CH₂), 75.8 (CH₂), 73.8 (CH₂), 71.7 (d, J = 58.7 Hz, CH), 68.8 (d, J = 7.1 Hz, CH₂), 55.3 (d, J = 3.3 Hz, CH₃); ³¹P NMR (122 MHz, CDCl₃) δ 136.6–133.3 (m); HRMS (ESI-TOF) calcd for $C_{27}H_{38}BNO_6P [M + NH_4]^+ 514.2530$, found 514.2532. In some cases, the β isomer was isolated and characterized. Data for **6g**: $R_f = 0.17$ (EtOAc/heptane, 1:3); $[\alpha]_{D}^{26} = +42.0$ (c 0.7, CHCl₃); IR (neat) ν_{max} 3502, 3030, 2868, 2376, 1454, 1062, 1029, 969, 738, 698 cm⁻¹; ¹H NMR (500 MHz, CDCl₃) δ 7.34-7.29 (m, 13H), 7.18-7.16 (m, 2H), 4.86 (d, J = 11.2 Hz, 1H), 4.83 (d, J = 10.7 Hz, 1H), 4.81 (d, J = 11.2 Hz, 1H), 4.61-4.58 (m, 2H), 4.51 (d, J = 11.8 Hz, 1H), 4.23-4.19 (m, 1H), 3.93-3.87 (m, 3H), 3.86-3.83 (m, 1H), 3.82 (d, J = 11.3 Hz, 3H), 3.74 (dd, J = 11.0 and 2.4 Hz, 1H), 2.29 (br s, 1H), 0.86-0.22 (m, 3H); 13 C NMR (125 MHz, CDCl₃) δ 138.0 (C_q), 137.9 (C_q), 137.8 (C_q), 128.9 (2× CH), 128.7 (2× CH), 128.7 (2× CH), 128.3 (CH), 128.2 (3× CH), 128.1 (CH), 128.1 (2× CH), 128.0 (2× CH), 83.9 (d, J = 11.9 Hz, CH), 76.9 (CH), 76.7 (CH), 75.8 (CH₂), 75.4 (CH_2) , 73.7 (CH_2) , 71.1 (d, J = 52.2 Hz, CH), 68.9 (d, J = 7.3 Hz, CH)CH₂), 55.0 (d, J = 4.6 Hz, CH₃); ³¹P NMR (122 MHz, CDCl₃) δ 145.8-144.4 (m); HRMS (ESI-TOF) calcd for C₂₇H₃₈BNO₆P [M + NH₄]⁺ 514.2530, found 514.2500.

(25,3*R*,45,55,6*R*)-2-Boranyl-4,5-bis(benzyloxy)-6-((benzyloxy)methyl)-2-methoxy-1,2-oxaphosphinan-3-ol 6m α . To a solution of phosphonate 2m (1.11 g, 1.98 mmol) in dry MeOH (14 mL) was added MeONa (10 wt % solution in EtOH, 30 drops). The resulting solution was stirred at room temperature overnight. Dowex H⁺ was then added, and the mixture was further stirred for 10 min, filtered, and evaporated under a vacuum. The crude mixture was purified by column chromatography on silica gel (eluent: EtOAc/heptane, 1:2), yielding the product 6m α as a colorless solid (816 mg, 1.64 mmol, 83%): mp 71.1–72.7 °C; $[\alpha]^{23}_{D} = +52.0$ (*c* 0.5, CHCl₃); IR (neat) ν_{max} 3474, 3064, 3031, 2869, 2396, 1454, 1364, 1096, 1070,

1050, 1026, 974, 735, 698 cm⁻¹; ¹H NMR (500 MHz, CDCl₃) δ 7.35-7.25 (m, 13H), 7.19-7.13 (m, 2H), 4.84 (d, J = 10.7 Hz, 1H), 4.69 (s, 2H), 4.62 (d, J = 11.9 Hz, 1H), 4.54 (d, J = 12.2 Hz, 1H), 4.53 (d, J = 10.7 Hz, 1H), 4.21-4.17 (m, 1H), 4.14-4.09 (m, 1H), 4.05 (t,)I = 9.2 Hz, 1H), 3.99 (dd, I = 9.2 and 2.7 Hz, 1H), 3.80 (dd, I = 11.3and 4.0 Hz, 1H), 3.74 (d, J = 11.0 Hz, 3H), 3.77-3.69 (m, 1H), 2.54 (d, J = 17.7 Hz, 1H), 0.96–0.18 (m, 3H); ¹³C NMR (75 MHz, CDCl₃) δ 138.0 (C_q), 137.9 (C_q), 137.5 (C_q), 128.8 (2× CH), 128.6 (2× CH), 128.6 (2× CH), 128.3 (CH), 128.2 (2× CH), 128.2 (2× CH), 128.1 (CH), 128.1 (2× CH), 127.9 (CH), 80.0 (d, J = 2.2 Hz, CH), 77.8 (d, J = 11.5 Hz, CH), 75.9 (CH₂), 73.8 (CH₂), 73.3 (d, J = 3.8 Hz, CH), 72.5 (CH₂), 69.2 (d, J = 7.1 Hz, CH₂), 66.9 (d, J = 63.1Hz, CH), 54.5 (d, J = 3.3 Hz, CH₃); ³¹P NMR (122 MHz, CDCl₃) δ 137.7-134.7 (m); HRMS (ESI-TOF) calcd for C₂₇H₃₈BNO₆P [M + NH₄]⁺ 514.2530, found 514.2551. Anal. Calcd for C₂₇H₃₄BO₆P: C₂₇B₅BO₆P: C₂₇B₅BO₆BO₆P: C₂₇B₅BO₆BO₆P 65.34; H, 6.90. Found: C, 65.35; H, 6.86. In some cases, the β isomer was isolated and characterized. Data for $6m\beta$: $R_f = 0.17$ (EtOAc/ heptane 1:3); $[\alpha]_{D}^{26} = +7.2$ (c 0.5, CHCl₃); IR (neat) ν_{max} 3435, 3032, 2924, 2379, 1454, 1072, 1029, 970, 737, 699 cm⁻¹; ¹H NMR (500 MHz, CDCl₃) 7.36-7.24 (m, 13H), 7.23-7.18 (m, 2H), 4.72 (d, J = 11.2 Hz, 1H), 4.67 (d, J = 11.5 Hz, 1H), 4.62 (d, J = 11.3 Hz, 1H), 4.59-4.54 (m, 2H), 4.49 (d, J = 12.0 Hz, 1H), 4.33 (dd, J = 8.0 and 3.2 Hz, 1H), 4.31-4.25 (m, 1H), 4.12-4.07 (m, 1H), 4.04 (t, I = 7.4Hz, 1H), 3.88 (d, J = 11.0 Hz, 3H), 3.85 (ddd, J = 10.9, 4.6, and 1.1 Hz, 1H), 3.77 (dd, J = 10.7 and 3.9 Hz, 1H), 2.61 (br s, 1H), 0.92-0.09 (m, 3H); ¹³C NMR (125 MHz, CDCl₃) 138.0 (C_q), 137.8 (C_q), 137.4 (C_a), 128.9 (2× CH), 128.7 (2× CH), 128.7 (2× CH), 128.5 (CH), 128.2 (3× CH), 128.1 (2× CH), 128,0 (CH), 128.0 (2× CH), 79.9 (d, J = 4.6 Hz, CH), 76.9 (d, J = 6.4 Hz, CH), 74.5 (CH₂), 73.6 (CH_2) , 73.2 (d, J = 4.6 Hz, CH), 73.2 (CH₂), 69.3 (d, J = 5.5 Hz, CH₂), 67.0 (d, J = 44.9 Hz, CH), 55.5 (d, J = 4.6 Hz, CH₃); ³¹P NMR (122 MHz, CDCl₃) 138.0-136.1 ppm; HRMS (ESI-TOF) calcd for $C_{27}H_{34}BO_6P [M + NH_4]^+ 514.2530$, found 514.2528.

(25,35,45,55,6R)-2-Boranyl-4,5-bis(benzyloxy)-6-((benzyloxy)methyl)-2-methoxy-1,2-oxaphosphinan-3-yl acetate 7g α . To a solution of phosphonate $6g\alpha$ (148.5 mg, 0.30 mmol) in acetic anhydride (2.4 mL) was added I₂ (1.5 mg, 0.006 mmol, 2 mol %) and dry pyridine (3 drops, cat). The resulting solution was stirred at room temperature for 4 h. The reaction was quenched by a saturated aqueous solution of Na₂S₂O₃. A saturated solution of NaHCO₃ and EtOAc were added to the reaction mixture and stirred for 30 min. The two layers were separated, and the aqueous layer was extracted twice with EtOAc. Combined organic layers were dried over MgSO₄, filtered and evaporated. The crude mixture was purified on silica gel (eluent: EtOAc/heptane 1:3), yielding the product $7g\alpha$ as a colorless oil (151 mg, 0.28 mmol, 94%), which data correspond to those previously reported.¹⁰

(25,3*R*,45,55,6*R*)-2-Boranyl-4,5-bis(benzyloxy)-6-((benzyloxy)methyl)-2-methoxy-1,2-oxaphosphinan-3-yl acetate 7m α . To a solution of phosphonate 6m α (467 mg, 0.94 mmol) in acetic anhydride (7.3 mL) was added I₂ (5.3 mg, 0.019 mmol, 2 mol %) and dry pyridine (5 drops, cat). The resulting solution was stirred at room temperature for 4.5 h. The reaction was quenched by a saturated aqueous solution of Na₂S₂O₃. A saturated solution of NaHCO₃ and EtOAc were added to the reaction mixture and stirred for 30 min. The two layers were separated, and the aqueous layer was extracted twice with EtOAc. Combined organic layers were dried over MgSO₄, filtered and evaporated. The crude mixture was purified on silica gel (eluent: EtOAc/heptane 15:85), yielding the product 7m α as a colorless oil (436 mg, 0.81 mmol, 86%), which data correspond to those previously reported.¹⁰

(25,35,45,55,6*R*)-4,5-Bis(benzyloxy)-6-((benzyloxy)methyl)-2-boranyl-2-methoxy-3-(methoxymethoxy)-1,2-oxaphosphinane 8g α . To a solution of 6g α (30 mg, 0.06 mmol) at -78 °C in THF (0.6 mL) were added a solution of NaHMDS in THF (1M) (72 μ L, 0.072 mmol, 1.2 equiv) and MOMCl (9.1 μ L, 0,12 mmol, 2 equiv). The resulting mixture was stirred at -10 °C overnight. A saturated solution of NH₄Cl was added to the reaction, and the two layers were separated. Aqueous layer was extracted three times with EtOAc. Combined organic layers were washed by brine, dried over

MgSO₄, filtered and concentrated yielding $8g\alpha$ as a colorless oil (32) mg, 0.06 mmol, 99%): $R_f = 0.54$ (EtOAc/heptane 3:7); $[\alpha]^{24}_{D} = +45.3$ (c 0.5, CHCl₃); IR (neat) $\nu_{\rm max}$ 3064, 3031, 2925, 2867, 2398, 1454, 1110, 1050, 1021, 993, 970, 749, 736, 697 cm⁻¹; ¹H NMR (500 MHz, $CDCl_{2}$ 7.37-7.23 (m, 13H), 7.14-7.07 (m, 2H), 4.89 (d, I = 11.3Hz, 1H), 4.87–4.83 (m, 3H), 4.82 (d, J = 10.4 Hz, 1H), 4.61 (d, J = 11.9 Hz,1H), 4.58 (d, J = 10.7 Hz, 1H), 4.54 (d, J = 11.9 Hz, 1H), 4.19-4.13 (m, 1H), 4.08-4.01 (m, 2H), 3.85 (d, I = 11.0 Hz, 3H), 3.85-3.75 (m, 2H), 3.73 (dd, J = 11.3 and 1.2 Hz, 1H), 3.42 (s, 3H), 1.00-0.26 (m, 3H); ¹³C NMR (75 MHz, CDCl₃) 138.2 (C₀), 137.9 (C_a), 137.7 (C_a), 128.7 (4× CH), 128.6 (2× CH), 128.1 (CH), 128.1 (2× CH), 128.0 (2× CH), 128.0 (CH), 127.9 (CH), 127.6 (2× CH), 98.3 (d, J = 3.3 Hz, CH₂), 82.6 (CH), 77.7 (CH), 76.6 (d, J = 10.4 Hz, CH), 76.5 (CH₂), 75.9 (CH₂), 74.9 (d, I = 56.5 Hz, CH), 73.8 (CH₂), 68.7 (d, J = 7.7 Hz, CH₂), 57.1 (CH₃), 55.1 (d, J = 2.7 Hz, CH₃); ³¹P NMR (122 MHz, CDCl₃) 135.4-132.4 (m) ppm; HRMS (ESI-TOF) calcd for $C_{20}H_{42}BNO_7P [M + NH_4]^+$ 558.2792, found 558.2791.

(2S,3S,4S,5S,6R)-3-(Allyloxy)-4,5-bis(benzyloxy)-6-((benzyloxy)methyl)-2-boranyl-2-methoxy-1,2-oxaphosphinane $9g\alpha$. To a solution of $6g\alpha$ (100 mg, 0.2 mmol) in THF (2 mL) were added at -78 °C a solution of NaHMDS in THF (1M) (0.24 mL, 0.24 mmol, 1.2 equiv) and allylbromide (0.035 mL, 0,4 mmol, 2 equiv). The resulting mixture was stirred at -10 °C overnight. The reaction mixture was warmed to 10 °C, and additional solution of NaHMDS in THF (1M) (0.08 mL, 0.08 mmol, 0.4 equiv) and allylbromide (9 μ L, 0,1 mmol, 0.5 equiv) were added, and the reaction was stirred for 6 h. A saturated solution of NH₄Cl was added to the reaction, and the two layers were separated. Aqueous layer was extracted three times with EtOAc. Combined organic layers were washed with brine, dried over MgSO₄, filtered and concentrated. The crude mixture was purified on silica gel (eluent: EtOAc/heptane 5:95) yielding $9g\alpha$ as a colorless oil (62 mg, 0.12 mmol, 58%): $R_f = 0.44$ (EtOAc/heptane 2:8); $[\alpha]^{24}_{D} =$ +52.4 (c 0.5, CHCl₃); IR (neat) ν_{max} 3064, 3031, 2925, 2869, 2397, 1454, 1064, 1025, 990, 974, 736, 697 cm⁻¹; ¹H NMR (500 MHz, CDCl₃) 7.37-7.24 (m, 13H), 7.17-7.10 (m, 2H), 5.99-5.88 (ddt, J = 17.1, 10.4, and 6.1 Hz, 1H), 5.32 (dd, J = 17.1 and 1.2 Hz, 1H), 5.23 (dd, J = 10.4 Hz, 1H), 4.91 (d, J = 10.7 Hz, 1H), 4.84 (d, J = 10.7 Hz, 1H), 4.81 (d, J = 10.7 Hz,1H), 4.60 (d, J = 11.9 Hz, 1H), 4.57 (d, J = 10.4 Hz, 1H), 4.53 (d, J = 12.2 Hz, 1H), 4.39 (dd, J = 11.9 and 5.8 Hz, 1H), 4.26 (dd, J = 12.2 and 6.1 Hz, 1H), 4.18-4.12 (m, 1H), 4.00 (td, *J* = 9.8 and 1.5 Hz, 1H), 3.83 (d, *J* = 11.0 Hz, 3H), 3.84–3.80 (m, 1H), 3.78-3.70 (m, 3H), 1.02-0.27 (m, 3H); ¹³C NMR (75 MHz, CDCl₃) 138.4 (C_q), 137.9 (C_q), 137.9 (C_q), 134.0 (CH), 128.6 (6x CH), 128.1 (CH), 128.0 (6x CH), 128.0 (CH), 128.0 (CH), 119.0 (CH₂), 82.6 (CH), 78.8 (d, J = 56.0 Hz, CH), 77.4 (CH), 76.7 (CH₂), 76.4 (d, *J* = 10.4 Hz, CH), 75.9 (CH₂), 74.9 (d, *J* = 2.2 Hz, CH₂), 73.8 (CH₂), 68.8 (d, J = 7.7 Hz, CH₂), 55.2 (d, J = 3.3 Hz, CH₃); ³¹P NMR (122) MHz, CDCl₃) 134.6-130.9 (m) ppm; HRMS (ESI-TOF) calcd for $C_{30}H_{38}BNaO_{6}P [M + Na]^{+} 559.2397$, found 559.2399.

Triethylammonium (2S,3S,4S,5S,6R)-4,5-bis(benzyloxy)-6-((benzyloxy)methyl)-2-boranyl-3-(methoxymethoxy)-1,2-oxaphosphinan-2-olate 11g α . To a solution of $8g\alpha$ (146 mg, 0.27 mmol) in THF (3 mL) were added thiophenol (0.56 mL, 5.4 mmol, 20 equiv) and triethylamine (0.76 mL, 5.4 mmol, 20 equiv). The resulting mixture was stirred at rt for 4 days. CHCl₃ and triethylammonium buffer (1 N) were added to the reaction, and the two layers were separated. Aqueous layer was extracted three times with CHCl₃. Combined organic layers were washed three times with triethylammonium buffer (1 N), dried over MgSO₄, filtered and concentrated. The crude mixture was purified on silica gel (eluent: CH_2Cl_2 then $CH_2Cl_2/MeOH/NEt_3$ 100:1:1) yielding $11g\alpha$ as a colorless oil (147 mg, 0.234 mmol, 87%): $R_f = 0.54$ (CH₂Cl₂/MeOH 9:1); $[\alpha]^{24}_{D}$ = +18.3 (c 0.5, CHCl₃); IR (neat) ν_{max} 2922, 2383, 1453, 1397, 1359, 1059, 1026, 999, 957, 918, 750, 737, 697 cm⁻¹; ¹H NMR (500 MHz, CDCl₃) 7.37-7.22 (m, 13H), 7.19-7.12 (m, 2H), 4.98-4.85 (m, 4H), 4.83 (d, J = 10.7 Hz, 1H), 4.56 (d, J = 10.4 Hz, 1H), 4.54 (d, J = 12.2 Hz,1H), 4.51 (d, J = 11.6 Hz, 1H), 4.33-4.26 (m, 1H), 4.03 (td, J = 9.8 and 2.4 Hz, 1H), 3.84–3.76 (m, 2H), 3.74 (dd, J = 10.4 and 5.8 Hz, 1H), 3.58 (t, J = 9.8 Hz, 1H), 3.43 (s, 3H), 3.00-2.88 (m, 6H), 1.22 (t, J = 7.3 Hz), 0.91–0.11 (m, 3H); ¹³C NMR (75

MHz, CDCl₃) 139.1 (C_q), 138.6 (C_q), 138.3 (C_q), 128.6 (2× CH), 128.5 (4× CH), 128.2 (2× CH), 128.1 (2× CH), 127.9 (CH), 127.7 (CH), 127.6 (2× CH), 127.5 (CH), 98.1 (d, *J* = 3.3 Hz, CH₂), 83.9 (CH), 79.7 (CH), 78.6 (d, *J* = 49.4 Hz, CH), 75.9 (CH₂), 75.6 (CH₂), 73.7 (CH₂), 72.6 (d, *J* = 8.8 Hz, CH), 70.6 (d, *J* = 7.1 Hz, CH₂), 56.6 (CH₃), 45.5 (CH₂), 9.0 (CH₃); ³¹P NMR (122 MHz, CDCl₃) 102.8– 100.1 (m) ppm; HRMS (ESI-TOF) calcd for $C_{28}H_{35}BO_7P$ [M-HNEt₃]⁻ 525.2219, found 525.2206.

Triethylammonium (2S,3S,4S,5S,6R)-3-(allyloxy)-4,5-bis-(benzyloxy)-6-((benzyloxy)methyl)-2-boranyl-1,2-oxaphosphinan-2-olate $12g\alpha$. To a solution of $9g\alpha$ (40.8 mg, 0.076 mmol) in THF (0.8 mL) were added thiophenol (0.156 mL, 1.52 mmol, 20 equiv) and triethylamine (0.212 mL, 1.52 mmol, 20 equiv). The resulting mixture was stirred at rt for 60 h. CHCl3 and triethylammonium buffer (1 N) were added to the reaction, and the two layers were separated. Aqueous layer was extracted three times with CHCl₃. Combined organic layers were dried over MgSO₄, filtered and concentrated. The crude mixture was purified on silica gel (eluent: CH_2Cl_2 then $CH_2Cl_2/MeOH/NEt_3$ 100:1:1) yielding $12g\alpha$ as a colorless oil (36.5 mg, 0.059 mmol, 78%): $R_f = 0.50 (CH_2Cl_2/MeOH$ 9:1); $[\alpha]_{D}^{24}$ = +21.7 (*c* 1.6, CHCl₃); IR (neat) ν_{max} 3031, 2982, 2918, 2867, 2385, 1454, 1115, 1070, 1046, 990, 957, 749, 739, 699 cm⁻¹; ¹H NMR (300 MHz, CDCl₃) 12.89-12.54 (br s, 1H), 7.40-7.20 (m, 13H), 7.20-7.10 (m, 2H), 5.96 (ddt, J = 17.1, 10.4, and 5.8 Hz, 1H), 5.28 (dd, J = 17.1 and 1.7 Hz, 1H), 5.16-5.08 (m, 1H), 4.91 (d, J = 10.9 Hz, 1H), 4.83 (d, J = 10.7 Hz, 1H), 4.78 (d, J = 10.7 Hz, 1H), 4.61-4.40 (m, 4H), 4.36-4.24 (m, 2H), 4.020 (td, J = 10.0 and 2.4Hz, 1H), 3.79–3.70 (m, 2H), 3.60 (t, J = 9.8 Hz, 1H), 3.60–3.52 (m, 1H), 3.00 (q, *J* = 7.2 Hz, 6H), 1.25 (t, *J* = 7.3 Hz, 9H), 0.99–(-0.09) (m, 3H); ¹³C NMR (75 MHz, CDCl₃) 139.2 (C_q), 138.6 (C_q), 138.5 (C_{a}) , 135.6 (CH), 128.5 (2× CH), 128.5 (2× CH), 128.5 (2× CH), 128.2 (2× CH), 128.1 (2× CH), 128.1 (2× CH), 127.7 (CH), 127.7 (CH), 127.6 (CH), 117.2 (CH₂), 83.8 (CH), 81.8 (d, J = 49.9 Hz, CH), 79.2 (CH),76.3 (CH₂), 75.6 (CH₂), 74.4 (d, J = 2.2 Hz, CH), 73.6 (CH₂), 73.1 (d, J = 9.3 Hz, CH₂), 70.4 (d, J = 7.1 Hz, CH₂), 45.5 (CH₂), 8.7 (CH₃); ³¹P NMR (122 MHz, CDCl₃) 104.5–100.4 (m) ppm; HRMS (ESI-TOF) calcd for C₂₉H₄₀BNO₆P [M-HNEt₃+NH₄] 540.2692, found 540.2690.

(2R,3R,4S,5R,6S)-2-((((2R,3S,4S,5S,6R)-4,5-Bis(benzyloxy)-6-((benzyloxy)methyl)-3-(methoxymethoxy)-2-oxido-1,2-oxaphosphinan-2-yl)oxy)methyl)-6-methoxytetrahydro-2Hpyran-3,4,5-triyltribenzoate 18. To a solution of $11g\alpha$ (10 mg, 0.016 mmol) in dry toluene (1.9 mL) were added sequentially diol 13a (9.7 mg, 0.019 mmol, 1.2 equiv), DIPEA (28 $\mu L,$ 0.16 mmol, 10 equiv), DMAP (5.9 mg, 0.048 mmol, 3 equiv) and 4 Å molecular sieves (20 mg). The resulting mixture was stirred at rt for 1 h and Bop-Cl (12.2 mg, 0.048 mmol, 3 equiv) was added. The resulting mixture was stirred at rt overnight, diluted with CHCl₃ and a saturated solution of NaHCO₃. Aqueous layer was extracted three times with CHCl₃. Combined organic layers were washed with brine, dried on MgSO4 and concentrated under a vacuum. It was dissolved in CH2Cl2 (10 mL) and m-CPBA was added (wet solid containing 77 wt % in m-CPBA, 27.6 mg, 0.16 mmol). The resulting solution was stirred for 30 min at room temperature. An aqueous saturated solution of Na₂S₂O₃ and CH₂Cl₂ were added to the mixture, and the layers were separated. Aqueous layer was extracted twice by CH2Cl2. Combined organic layers were dried over MgSO4, filtered and evaporated. Purification on silica gel (eluent: heptane/EtOAc 7:3, then 6:4 and finally 1:1) yielded a mixture of $18g\beta$ and $18g\alpha$ as a colorless oil (10.8 mg, 0.0106 mmol, 66%): IR (neat) $\nu_{\rm max}$ 3014, 2966, 2928, 2870, 1729, 1452, 1260, 1106, 1093, 1068, 1052, 1027, 999, 748, 709, 667 cm⁻¹; ¹H NMR (500 MHz, CDCl₃) 8.00-7.95 (m, 4H), 7.95-7.91 (m, 4H), 7.87-7.82 (m, 4H), 7.54-7.45 (m, 4H), 7.44-7.22 (m, 40H), 7.16-7.10 (m, 4H), 6.20–6.12 (m, 2H), 5.57 (t, J = 9.8 Hz, 1H), 5.52 (t, J = 9.8 Hz, 1H), 5.29-5.20 (m, 4H), 4.90-4.79 (m, 6H), 4.77 (s, 2H), 4.62-4.54 (m, 4H), 4.51-4.43 (m, 4H), 4.36-4.24 (m, 5H), 4.14 (dd, J = 10.8 and 8.8 Hz, 1H), 4.11-3.98 (m, 5H), 3.88-3.78 (m, 3H), 3.75 (dt, J = 11.3 and 3.2 Hz, 1H), 3.72-3.40 (m, 3H), 3.47 (s, 3H), 3.44 (s, 3H), 3.39 (s, 3H), 3.33 (s, 3H); ¹³C NMR (125 MHz, CDCl₃) 166.0 (C_q), 166.0 (C_q), 166.0 (2× C_q), 165.5 (C_q), 165.4 (C_q), 138.4 (C_q), 138.2

(C_a), 138.0 (C_a), 138.0 (2× C_a), 137.9 (C_a), 133.7 (CH), 133.6 (CH), 133.6 (CH), 133.6 (CH), 133.3 (CH), 133.3 (CH), 130.1 (4× CH), 130.1 (2× CH), 130.1 (2× CH), 129.9 (2× CH), 129.9 (2× CH), 129.4 (CH), 129.4 (CH), 129.3 (CH), 129.2 (CH), 129.1 (CH), 128.9 (CH), 128.7 (2× CH), 128.6 (6× CH), 128.6 (6× CH), 128.6 (4× CH), 128.5 (3× CH), 128.0 (2× CH), 128.0 (3× CH), 128.0 (2× CH), 127.9 (3× CH), 127.9 (5× CH), 97.8 (d, J = 1.8 Hz, CH₂), 97.6 (d, J = 1.8 Hz, CH₂), 97.2 (CH), 97.1 (CH), 84.0 (d, J = 4.6 Hz, CH), 84.0 (CH), 77.9 (CH), 77.0 (d, J = 5.5 Hz, CH), 76.6 (CH₂), 76.5 (CH₂), 75.7 (CH), 75.6 (CH₂), 75.6 (CH₂), 75.5 (CH), 73.8 (CH₂), 73.7 (CH₂), 73.4 (d, J = 143.9 Hz, CH), 72.4 (d, J = 143.9 Hz, CH), 72.2 (CH), 72.2 (CH), 70.5 (2× CH), 69.4 (CH), 69.4 (CH), 68.9 (d, J = 6.4 Hz, CH), 68.8 (d, J = 6.4 Hz, CH), 68.6 (d, J = 10.1 Hz, CH₂), 68.5 (d, J = 10.1 Hz, CH₂), 65.9 (d, J = 7.3 Hz, CH₂), 65.3 (d, J = 4.4 Hz, CH₂), 56.4 (CH₃), 56.3 (CH₃), 56.0 (CH₃), 55.9 (CH₃). ³¹P NMR (202 MHz, CDCl₃) 21.5 and 17.2 ppm; HRMS (ESI-TOF) calcd for $C_{56}H_{58}O_{16}P$ [M + H]⁺ 1017.3462, found 1017.3503

((25,3*R*,45,55,6*R*)-3-Acetoxy-4,5-bis(benzyloxy)-2-methoxy-2-oxido-1,2-oxaphosphinan-6-yl)methyl acetate 20m β . To a solution of 19m β (90 mg, 0.181 mmol) in Ac₂O (1 mL) was added TFA (0.2 mL), and the resulting solution was stirred at room temperature for 6 h and then concentrated under a vacuum. Purification on silica gel (eluent: EtOAc/heptane, 1:1) afforded the known diester 20m β (80 mg, 0.163 mmol, 90%) as a colorless oil for which data correspond to those previously reported.¹⁰

(2R,3S,4S,5S,6R)-4,5-Bis(benzyloxy)-6-(hydroxymethyl)-2methoxy-2-oxido-1,2-oxaphosphinan-3-yl acetate $22g\alpha$ and (2R,3S,4S,5S,6R)-4,5-Bis(benzyloxy)-3-hydroxy-6-(hydroxymethyl)-2-methoxy-1,2-oxaphosphinane 2-oxide $21g\alpha$. To a solution of phosphonate $19g\alpha$ (227 mg, 0.42 mmol) in Ac₂O (2.0 mL) was added TFA (0.4 mL), and the resulting solution was stirred at room temperature for 7 h and then concentrated under a vacuum. Purification on silica gel (eluent: EtOAc/heptane, 1:2) afforded the diester $20g\alpha$ (215 mg, 0.42 mmol, quant.), which was directly engaged in the next step. It was dissolved in MeOH (7 mL) and 4 Å molecular sieves (freshly activated, 300 mg) was added. The resulting mixture was stirred at room temperature for 24 h and then filtered on Celite and concentrated under a vacuum. Purification on silica gel (eluent: EtOAc/heptane, 1:1 then EtOAc) afforded monoester $22g\alpha$ (60 mg, 0.147 mmol, 35%) and diol $21g\alpha$ (50 mg, 0.11 mmol, 26%) as colorless oils that solidified upon standing. Data for $22g\alpha$: $[\alpha]^{23}$ 'n = +42.7 (c 0.6, CHCl₃); IR (neat) $\nu_{\rm max}$ 3408, 3064, 3032, 2929, 1757, 1455, 1370, 1291, 1214, 1046, 1019, 993, 871, 741, 699 cm⁻¹; ¹H NMR (500 MHz, CDCl₃) δ 7.40–7.23 (m, 10H), 5.55 (d, J = 10.4 Hz, 1H), 4.87 (d, J = 10.7 Hz, 2H), 4.71 (t, J = 12.2 Hz, 2H), 4.08-3.79 (m, 5H), 3.89 (d, J = 10.7 Hz, 3H), 2.93-2.39 (br s, 1H), 2.01 (s, 3H); ¹³C NMR (75 MHz, CDCl₃) δ 169.0 (C_q), 137.9 (C_q), 137.5 (C_q), 128.7 (2× CH), 128.7 (2× CH), 128.3 (2× CH), 128.2 (2× CH), 128.0 (CH), 127.8 (CH), 82.6 (d, J = 8.2 Hz, CH), 78.3 (d, J = 5.5 Hz, CH), 77.5 (CH), 76.1 (CH₂), 75.8 (CH₂), 68.1 (d, J = 146.6 Hz, CH), 61.5 (d, J = 9.9 Hz, CH₂), 53.7 (d, J = 6.6 Hz, CH₃), 20.6 (CH₃). ³¹P NMR (202 MHz, CDCl₃) δ 15.9 ppm; HRMS (ESI-TOF) calcd for C₂₂H₃₁NO₈P 468.1787 [M + NH₄]⁺, found 468.1776. Data for 21ga: $[\alpha]_{D}^{23} = +34.8$ (c 0.6, CHCl₃); IR (neat) ν_{max} 3334, 3064, 3032, 2923, 2872, 1455, 1271, 1217, 1134, 1103, 1049, 1025, 991, 863, 735, 698 cm⁻¹; ¹H NMR (500 MHz, CDCl₃) δ 7.43-7.22 (m, 10H), 4.98 (d, J = 10.7 Hz, 1H), 4.89 (d, J = 10.4 Hz, 1H), 4.87 (d, J = 10.7 Hz, 1H), 4.68 (d, J = 10.7 Hz, 1H), 4.23-4.15 (m, 1H), 4.00-3.73 (m, 5H), 3.91 (d, J = 10.4 Hz, 3H), 3.38–2.50 (br s, 1H); ¹³C NMR (75 MHz, CDCl₃) δ 138.4 (C_a), 137.8 (C_a), 128.7 (2× CH), 128.6 (2× CH), 128.3 (2× CH), 128.2 (3× CH), 128.0 (CH), 84.3 (d, J = 9.9 Hz, CH), 78.0 (d, J = 4.9 Hz, CH), 76.9 (CH), 76.6 (CH₂), 75.7 (CH₂), 69.7 (d, J = 143.3 Hz, CH), 61.5 (d, J = 9.3 Hz, CH₂), 54.2 (d, J = 7.1 Hz, CH₃). ³¹P NMR (202 MHz, CDCl₃) δ 20.9 ppm; HRMS (ESI-TOF) calcd for C₂₀H₂₅NaO₇P [M + Na]⁺ 431.1236, found 431.1215.

(2S,3R,4S,5S,6R)-4,5-Bis(benzyloxy)-3-hydroxy-6-(hydroxy-methyl)-2-methoxy-1,2-oxaphosphinane 2-oxide 21m β and (2R,3R,4S,5S,6R)-4,5-Bis(benzyloxy)-3-hydroxy-6-(hydroxy-

methyl)-2-methoxy-1,2-oxaphosphinane 2-oxide $21m\alpha$. To a solution of diester $20m\beta$ (80 mg, 0.163 mmol) in MeOH (1 mL) was added NaOMe (7 wt % solution in MeOH, 2 drops), and the resulting mixture was stirred at room temperature for 4 h. It was then quenched by addition of Amberlite H⁺ resin, filtered and evaporated. Purification on silica gel (eluent: EtOAc) afforded the diol $21m\beta$ (30 mg, 0.073 mmol, 45%) and diol $21m\alpha$ (32 mg, 0.078 mmol, 48%) as colorless oils. Data for $21 \text{m}\beta$: $[\alpha]^{23}_{D} = +3.30$ (c 1, CHCl₃); IR (neat) ν_{max} 3328, 2926, 1455, 1218, 1091, 1028, 989 cm⁻¹; ¹H NMR (300 MHz, $CDCl_3$) δ 7.40–7.29 (m, 10H), 4.91 (d, J = 10.9 Hz, 1H), 4.72 (s, 2H), 4.69 (d, I = 10.9 Hz, 1H), 4.45 (dd, I = 2.7 and 9.8 Hz, 1H), 4.27–4.18 (m, 1H), 4.15 (dd, J = 2.8 and 9.1 Hz, 1H), 4.09 (d, J = 9.4 Hz, 1H), 3.93 (d, J = 10.7 Hz, 3H), 3.91-3.86 (m, 2H), 2.80-2.53 (br s, 2H); ^{13}C NMR (75 MHz, CDCl₃) δ 137.9 (C_q), 137.3 (C_q), 128.8 (2× CH), 128.7 (2× CH), 128.4 (CH), 128.2 (2× CH), 128.1 (CH), 128.1 (2× CH), 81.6 (d, J = 6.6 Hz, CH), 77.1 (d, J = 3.3 Hz, CH), 75.7 (CH₂), 73.4 (d, J = 1.6 Hz), 72.7 (CH₂), 64.8 (d, J = 146.0 Hz, CH), 61.9 (d, J = 9.3 Hz, CH₂), 54.8 (d, J = 6.6 Hz, CH₃). ³¹P NMR (202 MHz, CDCl₃) δ 21.6 ppm; HRMS (ESI-TOF) calcd for $C_{20}H_{26}O_7P$ 409.1416 [M + H]⁻, found 409.1425. Data for **21ma**: $[\alpha]^{23}_{D}$ = +20.5 (c 1.3, CHCl₃); IR (neat) ν_{max} 3348, 2925, 1455, 1260, 1090, 1027, 997 cm⁻¹; ¹H NMR (300 MHz, CDCl₃) δ 7.40–7.20 (m, 10H), 4.89 (d, J = 10.6 Hz, 1H), 4.73 (d, J = 11.8 Hz, 1H), 4.64 (d, J = 11.7 Hz, 1H), 4.63 (d, J = 10.6 Hz, 1H), 4.33 (dd, J = 3.0 and 8.5 Hz, 1H), 4.12 (t, J = 9.5 Hz, 1H), 3.91-7.78 (m, 4H), 3.71 (d, J = 10.5 Hz, 3H), 3.27 (br s, 1H), 2.32 (br s, 1H); ¹³C NMR (75 MHz, CDCl₃) δ 138.0 (C_a), 137.7 (C_a), 128.7 (2× CH), 128.6 (2× CH), 128.3 (2× CH), 128.2 (3× CH), 128.1 (CH), 81.1 (d, J = 6.0 Hz, CH), 78.6 (d, J = 6.0 Hz, CH), 75.8 (CH₂), 73.0 (d, J = 2.7 Hz), 72.2 (CH₂), 63.6 (d, J = 144.4 Hz, CH), 62.0 (d, J = 8.8 Hz, CH₂), 52.6 (d, J = 7.7 Hz, CH₃). ³¹P NMR (202 MHz, CDCl₃) δ 21.3 ppm; HRMS (ESI-TOF) calcd for C₂₀H₂₆O₇P 409.1416 [M + H]⁻, found 409.1423.

(2S,3S,4S,5S,6R)-2-(((2R,3S,4S,5S,6R)-3-Acetoxy-4,5-bis-(benzyloxy)-2-methoxy-2-oxido-1,2-oxaphosphinan-6-yl)methoxy)-4,5-bis(benzyloxy)-6-((benzyloxy)methyl)-2-oxido-1,2-oxaphosphinan-3-yl acetate $23g\beta$. To a solution of $10g\alpha$ (66.0 mg, 0.106 mmol) in dry THF (4 mL) were added sequentially 4 Å molecular sieves (110 mg), phostone $22g\alpha$ (57.5 mg, 0.128 mmol, 1.2 equiv), DIPEA (185 µL, 1.065 mmol, 10 equiv), DMAP (39 mg, 0.319 mmol, 3 equiv) and Bop-Cl (81.5 mg, 0.319 mmol, 3 equiv), and the resulting mixture was stirred at rt overnight, filtered on a pad of silica gel and then concentrated under a vacuum. It was dissolved in CH₂Cl₂ (10 mL), and *m*-CPBA was added (wet solid containing 77 wt % in m-CPBA, 224 mg, 1.0 mmol). The resulting solution was stirred for 10 min at room temperature. An aqueous saturated solution of Na₂S₂O₃ and CH₂Cl₂ were added to the mixture, and the layers were separated. Aqueous layer was extracted twice by CH₂Cl₂. Combined organic layers were dried over MgSO4, filtered and evaporated. Purification on silica gel (eluent: EtOAc/heptane 1:1) yielded $23g\beta$ as a colorless oil (75 mg, 0.0782 mmol, 74%): $[\alpha]^{23}_{D} = +26.0$ (c 0.51, CHCl₃); IR (neat) $\bar{\nu}_{max}$ 3032, 2926, 1753, 1454, 1265, 1214, 1046, 1026, 979 cm⁻¹; ¹H NMR (500 MHz, CDCl₃) δ 7.40–7.23 (m, 23H), 7.19-7.08 (m, 2H), 5.53 (t, J = 10.5 Hz, 1H), 5.33 (t, J = 10.0 Hz, 1H), 4.88 (d, J = 11.4 Hz, 1H), 4.87 (d, J = 10.5 Hz, 1H), 4.86 (d, J = 12.7 Hz, 1H), 4.85 (d, J = 10.7 Hz, 1H), 4.74 (d, J = 12.6 Hz, 1H), 4.70 (d, J = 11.7 Hz, 1H), 4.69 (d, J = 12.0 Hz, 1H), 4.66 (d, J = 10.6 Hz, 1H), 4.63 (d, J = 10.7 Hz, 1H), 4.53–4.45 (m, 1H), 4.52 (d, J = 12.0 Hz, 1H), 4.36-4.24 (m, 2H), 4.17-4.07 (m, 2H), 4.02-3.88 (m, 2H), 3.87-3.85 (m, 1H), 3.87 (d, J = 10.5 Hz, 3H), 3.78-3.69 (m, 2H), 2.00 (s, 6H); ¹³C NMR (75 MHz, CDCl₃) δ 169.8 (d, J = 3.3 Hz, C_q), 168.9 (d, J = 4.4 Hz, C_q), 138.0 (C_q), 137.9 (C_q), 137.7 (C_q), 137.7 (C_q), 137.2 (C_q), 128.8 (2× CH), 128.7 (2× CH), 128.6 (\dot{s} × CH), 128.5 (2× CH), 128.4 (CH), 128.3 (2× CH), 128.1 (3× CH), 128.0 (2× CH), 127.9 (2× CH), 127.5 (2× CH), 127.7 (2× CH), 82.7 (d, J = 7.7 Hz, CH), 82.5 (d, J = 11.0 Hz, CH), 77.8 (CH), 77.4 (CH), 76.3 (CH₂), 76.2 (CH₂), 76.0 (d, J = 2.7 Hz, CH), 75.8 (CH₂), 75.6 (dd, J = 4.9 and 7.1 Hz, CH), 73.7 (CH₂), 68.2 (d, J = 145.5 Hz, CH), 68.2 (d, J = 9.3 Hz, CH₂), 68.0 (d, J = 146.6 Hz, CH), 65.4 (dd, J = 6.6 and 10.4 Hz, CH₂), 53.7 (d, J = 6.6 Hz, CH₃), 20.7 (CH₃), 20.6 (CH₃). ³¹P NMR (202 MHz, CDCl₃) δ 18.1, 14.4 ppm; HRMS (ESI-

TOF) calcd for $C_{50}H_{60}NO_{15}P_2$ [M + NH₄]⁺ 976.3438, found 976.3439.

(2S,3S,4S,5S,6R)-4,5-Bis(benzyloxy)-6-((benzyloxy)methyl)-2-(((2R,3S,4S,5S,6R)-4,5-bis(benzyloxy)-3-hydroxy-2-methoxy-2-oxido-1,2-oxaphosphinan-6-yl)methoxy)-2-oxido-1,2-oxaphosphinan-3-yl acetate 24g β . To a solution of $10g\alpha$ (10.0 mg, 0.016 mmol) in dry THF (0.8 mL) were added sequentially 4 Å molecular sieves (20 mg), diol $21g\alpha$ (8 mg, 0.0192 mmol, 1.2 equiv), DIPEA (28 µL, 0.16 mmol, 10 equiv), DMAP (6.0 mg, 0.048 mmol, 3 equiv) and Bop-Cl (12.0 mg, 0.048 mmol, 3 equiv), and the resulting mixture was stirred at rt overnight, filtered on a pad of silica gel and then concentrated under a vacuum. It was dissolved in CH_2Cl_2 (1 mL) and m-CPBA was added (wet solid containing 77 wt % in m-CPBA, 36 mg, 0.16 mmol). The resulting solution was stirred for 30 min at room temperature. An aqueous saturated solution of Na₂S₂O₃ and CH₂Cl₂ were added to the mixture, and the layers were separated. Aqueous layer was extracted twice by CH2Cl2. Combined organic layers were dried over MgSO4, filtered and evaporated. Purification on silica gel (eluent: EtOAc) yielded 24gb as a colorless oil (9.2 mg, 0.010 mmol, 58%): $[\alpha]^{23}_{D} = +36.3$ (c 0.92, CHCl₃); IR (neat) ν_{max} 3294, 2925, 1753, 1455, 1367, 1220, 1054, 1028, 992 cm⁻¹; ¹H NMR (500 MHz, CDCl₃) & 7.37-7.20 (m, 22H), 7.17-7.10 (m, 2H), 5.36 (t, J = 10.1 Hz, 1H), 4.90 (d, J = 11.0 Hz, 1H), 4.87 (d, J = 10.2 Hz, 1H), 4.86 (d, I = 11.2 Hz, 1H, 4.84 (d, I = 12.1 Hz, 1H), 4.82 (d, I = 11.2 Hz, 1H), 4.71 (d, J = 11.5 Hz, 1H), 4.62 (d, J = 10.1 Hz, 1H), 4.60 (d, J = 12.0 Hz, 1H), 4.60 (d, J = 10.4 Hz, 1H), 4.47 (d, J = 12.0 Hz, 1H), 4.47-4.42 (m, 1H), 4.36-4.28 (m, 2H), 4.13 (dt, J = 2.4 and 10.1, 1H), 4.10-4.01 (m, 2H), 3.95 (t, J = 9.6 Hz, 1H), 3.91-3.80 (m, 2H), 3.88 (d, J = 10.4 Hz, 3H), 3.74 (dd, J = 1.9 and 11.2 Hz, 1H), 3.62 (t, J = 9.8 Hz, 1H), 3.40 (br s, 1H), 1.98 (s, 3H); ¹³C NMR (75 MHz, $CDCl_3$) δ 169.9 (d, J = 3.7 Hz), 138.2 (C_a), 138.1 (C_a), 137.9 (C_a), 137.8 (C_q), 137.5 (C_q), 128.8 (3× CH), 128.8 (2× CH), 128.7 ($4\times$ CH), 128.6 (2× CH), 128.3 (CH), 128.2 (2× CH), 128.2 (CH), 128.1 (2× CH), 128.0 (2× CH), 128.0 (2× CH), 128.0 (2× CH), 127.8 (2× CH), 84.3 (d, J = 8.2 Hz, CH), 82.6 (d, J = 11.9 Hz, CH), 77.9 (CH), 77.0 (CH), 76.4 (CH₂), 76.3 (CH₂), 76.1 (d, J = 1.8 Hz, CH), 75.8 (CH₂), 75.7 (CH₂), 75.5 (dd, J = 4.6 and 6.4 Hz, CH), 73.7 (CH_2) , 69.7 (d, J = 144.8 Hz, CH), 68.3 (d, J = 10.1 Hz, CH₂), 68.0 (d, J = 146.6 Hz, CH), 65.9 (d, J = 6.4 and 7.3 Hz, CH₂), 54.0 (d, J = 7.3 Hz, CH₃), 20.7 (CH₃). ³¹P NMR (202 MHz, CDCl₃) δ 18.9, 18.3 ppm; HRMS (ESI-TOF) calcd for $C_{48}H_{58}NO_{14}P_2$ [M + NH₄]⁺ 934.3333, found 394.3364.

(2S,3S,4S,5S,6R)-4,5-Bis(benzyloxy)-6-((benzyloxy)methyl)-2-(((2R,3R,4S,5S,6R)-4,5-bis(benzyloxy)-3-hydroxy-2-methoxy-2-oxido-1,2-oxaphosphinan-6-yl)methoxy)-2-oxido-1,2-oxaphosphinan-3-yl acetate 25g β . To a solution of 10g α (33.2 mg, 0.051 mmol) in dry THF (1.9 mL) were added sequentially 4 Å molecular sieves (60 mg), diol $21m\beta$ (25 mg, 0.06 mmol, 1.2 equiv), DIPEA (89 µL, 0.51 mmol, 10 equiv), DMAP (24.6 mg, 0.15 mmol, 3 equiv) and Bop-Cl (38.6 mg, 0.15 mmol, 3 equiv), and the resulting mixture was stirred at rt overnight, filtered on a pad of silica gel and then concentrated under a vacuum. It was dissolved in CH2Cl2 (1 mL), and m-CPBA was added (wet solid containing 77 wt % in m-CPBA, 88 mg, 0.51 mmol). The resulting solution was stirred for 20 min at room temperature. An aqueous saturated solution of Na₂S₂O₃ and CH₂Cl₂ were added to the mixture, and the layers were separated. Aqueous layer was extracted twice by CH₂Cl₂. Combined organic layers were dried over MgSO4, filtered and evaporated. Purification on silica gel (eluent: EtOAc) yielded $25g\beta$ as a colorless oil (29.3 mg, 0.0032 mmol, 63%): $[\alpha]^{21}_{D}$ = +47.5 (c 0.1, CHCl₃); IR (neat) ν_{max} 3318, 3033, 2931, 2866, 1755, 14554, 1368, 1220, 1088, 1054, 1028, 992, 736, 698 cm⁻¹; ¹H NMR (300 MHz, CDCl₃) 7.31-7.11 (m, 23H), 7.11-7.01 (m, 2H), 5.27 (t, J = 10.0 Hz, 1H), 4.85-4.69 (m, 3H), 4.68-4.44 (m, 6H), 4.44-4.29 (m, 4H), 4.29-4.16 (m, 2H), 4.12-4.00 (m, 2H), 3.95 (t, J = 9.4 Hz, 1H), 3.90-3.72 (m, 2H), 3.82 (d, J = 10.5 Hz, 3H), 3.61 (d, J = 10.9 Hz, 1H), 2.83 (d, J = 21.1 Hz, 10.9 Hz)1H), 1.90 (s, 3H); ¹³C NMR (75 MHz, CDCl₃) 170.0 (d, J = 3.3 Hz, (C_q) , 138.1 (C_q) , 137.8 (C_q) , 137.7 (C_q) , 137.7 (C_q) , 137.3 (C_q) , 128.9 (2× CH), 128.7 (4× CH), 128.4 (CH), 128.2 (3× CH), 128.2 (3× CH), 128.2 (3× CH), 128.1 (CH), 128.0 (3× CH), 128.0 (3× CH),

127.7 (2× CH), 82.6 (d, J = 11.0 Hz, CH), 81.6 (d, J = 7.1 Hz, CH), 77.9 (CH), 76.3 (CH₂), 76.0 (d, J = 2.7 Hz, CH), 75.7 (CH₂), 75.7 (CH₂), 74.7 (dd, J = 6.6 and 2.7 Hz, CH), 73.7 (CH₂), 73.1 (d, J = 1.6 Hz, CH), 72.5 (CH₂), 68.7 (d, J = 145.5 Hz, CH), 68.3 (d, J = 10.4 Hz, CH₂), 66.1 (d, J = 7.1 Hz, CH₂), 65.1 (d, J = 144.4 Hz, CH), 55.3 (d, J = 7.1 Hz, CH₃), 20.7 (CH₃). ³¹P NMR (122 MHz, CDCl₃) 19.3 and 17.6 ppm; HRMS (ESI-TOF) calcd for C₄₈H₅₅O₁₄P₂ [M + H]⁺ 917.3067, found 917.3063.

ASSOCIATED CONTENT

S Supporting Information

NMR spectra for all new compounds and CIF files for all crystallographic structures. This material is available free of charge via the Internet at http://pubs.acs.org.

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Notes

The authors declare no competing financial interest.

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(22) Previous route afforded compounds **10** in 6 steps from aldehyde **1** with global yields ranging from 6 to 8%.

(23) In previous studies, we observed that the BOPCl promoted reaction of 10g β with alcohol 13a led to 14g β with full β -selectivity when conducted in the presence of DMAP in THF, whereas an α/β mixture was obtained using NT as nucleophilic catalyst. See ref 10.

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